A statistical analysis of the dynamic response of a railway viaduct

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A B S T R A C T

A statistical analysis of the dynamic response of a railway viaduct, modelled after an actual structure, is presented. The finite element model of the viaduct is based on the data provided by the Portuguese Railway Company REFER EPE. The train load is simplified by a set of constant moving forces and the range of velocities implemented corresponds to typical velocities of circulation. The viaduct is composed of eight modules, but, for the sake of simplicity, only the first viaduct module is included in the analysis.

In order to perform the statistical analysis, the viaduct is subjected to a two-level factorial design. It is shown that key parameters cannot be analysed individually because in some cases interaction effects can be more important than single effects.

Response functions of significant results are presented. Their usage for dynamic response estimates is exemplified. Further it is shown how they can be used for the determination of a probability that a certain value of interest is exceeded, provided the range of key parameters corresponds to the interval of uncertainties, where the true value obeys the normal distribution.

This type of straightforward application of statistical analysis highlights the interaction of adequately selected key parameters, provides useful information for design guidelines and is believed to lead to better planning and more realistic representation of the actual response of railway bridges.

1. Introduction

1.1. General

Railway bridges are important connecting infrastructures that require specific design considerations supported by an adequate numerical modelling. The wide range of factors that influence the design, followed by the choice of the adequate numerical procedure, requires a fair amount of simplifications of this complex system.

Deterministic analyses of complex engineering structures can lead to wrong conclusions, because of uncertainties in the input data. Therefore a statistical treatment of input as well as output should be accomplished. In this context determination of key input data governing the dynamic response of the system is extremely important. Numerical models usually require calibration measurements to achieve the model/structure agreement. However, field measurements are also subject to experimental error.

Although simplified models of railway tracks are widely used, the growth in numeric and computational efficiency made complete models involving several structural details feasible and preferable. The computational speed is a very important factor and based on hardware and algorithmic efficiency has been constantly improving over the years. Therefore, some computationally intensive statistical methods have become usable. Statistical methods can enhance the analysis by providing results that are more realistic, and consequently give a better insight on the situation of interest and help in the calibration of the models.

1.2. Bridge and train models

Over the last centuries various types of bridge models have been developed to address the fundamental problems of bridge dynamics. Due to the rich history and considerable extent of the topic a general review would be unnecessarily lengthy. The progress in numerical methods, like the finite element (FE) method, presents very accurate and efficient modelling of complex mechanisms [1]. The components of the bridge and railway track can be modelled in a simpler or a more sophisticated manner depending on the objectives of the model [2].

There are essentially two cases of dynamic models: either with continuously distributed mass, or with lumped masses along the length of the bridge. Other models implement a combination of
those two approaches. Some of the continuum models of simply-supported Euler–Bernoulli beams [2–4] were by far the most popular, due to their simplicity and ability to lead to closed-form solutions. These models are still frequently used, e.g. in the analysis of a bridge-track-train interaction [5]. Despite the fact that these continuum models are a good first approximation of the bridge system, their practical applicability is limited to bridges of simple configuration.

There are mainly three types of models with regard to loading: (i) the moving force model [6,7]; (ii) the moving mass model [8,9]; and (iii) the moving system model [10,11] that comprehends a system of masses, springs and dampers. In the present work the moving force model can be safely used since the ratio of the moving mass load over the mass of the bridge does not exceed 30% and the load velocity will not reach 20% of the critical one, as shown by parametric analysis [12]. This simplification was already used in the authors’ previous work [13] and it is also mentioned in the monographs [1,2].

1.3. Design of experiments

To idealise railway bridges the associated components of the structure are subject to certain simplifications and the input data to a related numerical model are supplied with a certain level of uncertainty. The additional overall complexity of the problem can significantly mislead the calculated response when deterministic models are employed. Statistical method analyses implement data within a certain range and consequently the calculated response is determined with a certain probability of occurrence giving a better insight of this problem. This approach of combined dynamic response of bridges with statistical treatment by design of experiments is under growth in the scientific community. It can be found in [14] and related works of the first author. In Karalar et al. [15] statistical methods are applied to the analysis of isolation of bridges. Structural health monitoring (SHM) on bridges is another field of structural engineering that is currently employing statistical treatment [16,17].

Previous works addressing parametric analyses of railway bridges considered the influence of key parameters (factors) individually. It is clearly shown in many statistical publications [18–20] that this one-variable-at-a-time strategy fails frequently because it tacitly assumes that the maximising value of one variable is independent of the level of the other. Simultaneous consideration of the influence of several key parameters provides a better representation of reality.

Statistical analysis of numerical results allows to define a set of key input data and key results, in order to study complex mechanisms interactions and understand if the involved factors play a role in the response in an interactive or simply additive way. Key factors are selected by the user and the factorial experiment stands for the statistical analysis of the variance of the results due to the changes in the key input data. One of the possible usage of such outcomes is the calibration of numerical models. Then the determined key results identify the characteristics to be measured by in situ experiments [21] and the key input data serve for model calibration. The experimental design, if adequately adjusted to the situation can reduce significantly the experimental error. Another usage, implemented in this paper, is to consider the variations of key input data in accordance with the uncertainty of the actual values, i.e. to assume that the key input value occurrence within the specified interval verifies the normal distribution with the mean coincident with the middle value. Associated standard deviation has to ensure negligible probability outside this interval. Then from the approximate response function it is possible to determine the probability of exceedance of a certain result depicted by the user.

Dynamic analysis of a viaduct involves a large number of variables and is therefore unsuitable for a direct factorial analysis. It is preferable to run several parametric studies first and gradually select the most relevant factors. In a previous work [13] ballast stiffness, concrete stiffness, soil stiffness, train speed, ballast damping and rail-pad damping were selected as key factors. In this context the concrete stiffness is represented by Young’s modulus. The main conclusions regarding peak displacements revealed dominance of single effects, led by the concrete stiffness for displacements at the deck level and by the train speed for displacements at the soil level. Peak accelerations showed strong interactions between factors led by the train speed and its interaction with the ballast stiffness. It was concluded that this interaction deserves more attention, which is conducted in this paper. Due to the fact that the influence of the concrete modulus is obvious and affects significant part of the model, this factor was omitted and attention was focused on the railway superstructure. It is shown that the superstructure parameters can influence significantly the global behaviour. In order to detail the ballast stiffness interaction with the train speed, also dynamically activated ballast mass, ballast constitutive model and damping are included in the analysis. The ballast behaviour model is considered in this paper as the only qualitative factor. Only one single force and one value for the reference train speed 180 km/h was used in [13]. Hence, special attention is placed here on the train speed and on a more realistic train model.

The question of whether the train speed is a valid factor in the two-level factorial analysis is addressed in detail. It is known [e.g. Yang et al. [1]] that structures subjected to repetitive moving loads increase their dynamic response at resonance speed. The analysis presented in Yang et al. [1] is valid for simply supported beam representing the bridge. This analysis can be extended to double beam with an elastic layer. Results are not easily obtainable analytically, but a simple model can be tested numerically. Details of this analysis are given in Section 4.1. It was concluded that within the range of typical train velocities it is safe to perform two-level factorial design, where one of the factors is the train speed.

Given the summary above the objectives and new contributions of this paper are:

(i) To check the existence of new dominating factors and interactions that influence the dynamic response results with importance on the superstructure.
(ii) To show numerically that interaction effects can be more important than single effects.
(iii) To establish the final response function and to calculate the probability of exceeding a certain value of interest.

2. The Santana do Cartaxo viaduct

Train specification and in situ measurements of the soil foundation properties were supplied by REFER EPE [22]. The case study refers to a location in the Portugal North Line, second sub-link Setil Sul Vale de Santarém, which develops from km 56 + 625 until km 65 + 287 and is part of the rehabilitation of the North Line. The Santana do Cartaxo segment, where a new railway was included over a viaduct built at km 59 + 000 to km 60 + 000 (Fig. 1) is an exception in the rehabilitation, which otherwise follows closely the original railway route design. A more detailed description of the structure can be found in previous work of the authors [13].

The viaduct is composed by a set of eight module sections in the longitudinal direction. Each module is connected to the other through transition pillars which are larger and have more piles than the intermediate pillars. Designing by ascending direction (AD) the one from south to north and by (DD) the descending and opposite one, then the first of the eight modules comprises three spans of 25, 30, and 25 m, finalising a length of 80 m, while
the other seven modules have spans of 25, 4 × 30 and 25 m, yielding the length of 170 m, bringing the total viaduct length to 1312 m. On the plan view (see Fig. 2) the viaduct develops linearly and at the end starts a left transition curve of 1750 m radius. The geological layers are visualised in Fig. 2. Material properties were obtained by in situ measurements and are given in Appendix A. The alluvium layer is divided in three geologically different categories A1, A2 and A3, but regarding their mechanical properties they can be grouped in two categories A1 and A2/A3. For the sake of simplicity, in this paper a single layer with average properties is considered.

The traffic over the viaduct is practically equally distributed between Alfa Pendular and Intercidades trains (Fig. 3). Travelling speeds can be seen in Table 1.

<table>
<thead>
<tr>
<th>Locomotive</th>
<th>Mass (ton)</th>
<th>Speed (km/h)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Merchandise TAKARGO</td>
<td>LE-4700</td>
<td>87</td>
</tr>
<tr>
<td>Passengers Intercidades</td>
<td>CP-5600</td>
<td>190 (AD); 180 (DD)</td>
</tr>
<tr>
<td>Passengers Alfa Pendular</td>
<td>CP-4000</td>
<td>58</td>
</tr>
</tbody>
</table>

The Intercidades train was selected to perform analyses in this paper.

3. Finite element model

3.1. General considerations

The numerical model is developed with the ANSYS/LS-DYNA module. The parametric analyses with automatic extraction of key results are coded with APDL (ANSYS parametric design language) [23].

For the sake of simplicity, only the first of the eight modules, the one having three spans of 25, 30 and 25 m, is modelled. This module is supported at its ends on one embankment and one transition pillar that connects it with the rest of the viaduct. The other seven modules were modelled by representative spring and dampers. Bending natural frequencies were used as a base for checking the accuracy of the modulation, because bending vibration modes have
decisive contribution to the dynamic response. As the model is fully parametric it was easy to compare natural bending frequencies of an arrangement constituted by either one or two modules, and they were found sufficiently proximate.

Several structural simplifications, generally adopted by other researches, that keep the computational effort at a tractable level were introduced. Rail-pads and ballast are represented by linear and rotational spring and damper elements acting in three directions. The arrangement is a three-dimensional extension of the system used in [24] and it is displayed in Fig. 4.

Rails, sleepers, pillars, foundation blocks and piles have one dominant dimension and therefore are approximated by beam elements. Low thickness with respect to cross section of the viaduct deck justifies implementation of shell elements on the viaduct deck. The viaduct pillars are modelled with a rectangular section and connected at the top to the shell elements that represent the lower deck. The connection allows for rotation around an horizontal axis parallel to the sleepers. The piles and foundation block are idealised as a pair of beams connected by a third concrete block. Beam elements are superposed directly on the edges of soil elements to avoid additional constraints. Only a part of the soil layers is included and modelled by three-dimensional elements. The surrounding soil is substituted by representative springs and dampers. Springs represent the rigidity of the surrounding layers and dampers ensure smooth wave propagation into surrounding layers without reflections from the artificial boundary. The method of coefficients estimation of these representative springs and dampers and their validation is presented in the previous work [13]. Some remarks are also included in Appendix C. Springs and dampers are also used to model the embankments.

All input data used in the numerical analyses are summarised in Appendices A–C.

### 3.2. Modal analysis

The ten first mode shapes are illustrated in Fig. 5. The first three bending modes are the 5th, the 7th and the 8th mode, respectively, shown in Fig. 5e, g and h. A simple check shows that the value of 5.78 Hz is comparable with the approximate value, obtained for a simply supported beam corresponding to the middle span.

The modal analysis was also used to certify the representative stiffnesses of the lateral springs. For numerical values consult Appendix C.

![Fig. 4. Spring-damper ballast system.](image)

### 3.3. Experimental validation

The adequacy of the finite element model is being confirmed experimentally by in situ measurements. Detailed analyses will be submitted as a separate research paper. The first indication of the validity of the numerical model and results is the confirmation of the first bending frequency. Velocity profiles were measured by geophone sensors during train passages and transformed by Fourier transformation into frequency domain. The extraction point of this result is located at the deck level inside the central span of the module on a small containing wall located at 4.4 m from the viaduct central axis. The sensor was glued to the wall in order to avoid relative slips and inherent vibrations of the device.

It is seen in Fig. 6 that the experimentally measured first bending frequency is around 5.72 Hz, the one from the explicit model indicates 5.63 Hz, and the implicit model gives 5.78 Hz. It is noted that the ANSYS explicit module does not perform modal analysis and the estimate was obtained by Fourier transformation of the velocity results. The value of 5.63 Hz includes the effect of damping, differently from the implicit model.

It is also worthwhile to add that geophone measures are not viable below 2 Hz and therefore these values are not shown.

This validation also confirms that viaduct modules do not interfere significantly and thus it is possible to analyse them separately.

### 3.4. Nonlinear ballast behaviour

Ballast behaviour was selected as a qualitative factor for the factorial design and a nonlinear behaviour (high level) was tested against the linear one (low level). All the ballast springs are assumed to have either linear or nonlinear behaviour. A type of nonlinear behaviour curve and a connection between the linear and nonlinear behaviours was established. According to [25], the appropriate function describing the nonlinear ballast behaviour has a cubic polynomial form. The parameters (coefficient with the linear \( K_L \) and cubic terms \( K_C \)), that govern the nonlinear behaviour were calculated from two conditions: (i) same elastic force at a given displacement and (ii) same elastic energy accumulated at a given displacement. The linear elastic force in the former condition was reduced to 90%, thus:

\[
\begin{align*}
0.9F_l(d_1) &= F_c(d_1) \\
U_l(d_2) &= U_c(d_2)
\end{align*}
\]

where \( F_l \) and \( F_c \) represent the elastic forces, and \( U_l \) and \( U_c \) stand for the accumulated energy in the linear and nonlinear (cubic) springs, respectively, and \( d_1 \) and \( d_2 \) are the specified displacements. Displacement \( d_2 \) was chosen as a typical displacement of 1 mm and \( d_1 \) as 50% of \( d_2 \), i.e. 0.5 mm. It was verified numerically that changing \( d_2 \) does not affect the results significantly.

Solving the equations for the coefficients of the cubic spring, one gets:

\[
\begin{align*}
\bar{K}_L &= \frac{0.1K_L - 20K_c\delta^2}{2K_c + \delta^2} \\
\bar{K}_C &= \frac{0.2K_c}{2K_c + \delta^2}
\end{align*}
\]

The graph in Fig. 7 presents a typical force displacement relation of the linear and cubic springs related to the vertical spring, i.e. when \( K_I \) is equal to 120,000 kN/m.

### 4. Results

Explicit analysis is performed with LS-DYNA software with a time step calculated according to the element sizes and properties as 0.017 ms. The full train needs 4.47 s to traverse the model at the speed of 185 km/h, which would imply an excessive number of
results to be filed. Therefore only results from 500 selected files are saved and results are not available for all times. The model has 64,878 elements and each analysis took around 2 h and a half for the speed of 185 km/h and around 2 h for the speed of 195 km/h. Mesh size is variable over the model; it gradually increases from 10 cm in rail to 1 m in soil. Small elements in rails were chosen.
in a way that allows adequate representation of the rail deformation between sleepers. It was verified numerically that soil elements are sufficiently small.

### 4.1. Resonance parametric analysis

In this section results of parametric analyses with respect to the velocity of the moving load are shown in order to confirm that there is no increase of the structural response within the interval of analysed train velocities. Factors variation is given in the next section, but it is advanced that two reference velocities were selected with 2.7% variation covering approximately the interval from 180 to 200 km/h, which corresponds to the range of true operating velocities.

The critical velocity \( v_{cr} \) of a load moving on a simply supported beam is derived e.g. in Frýba [4] as:

\[
v_{cr} = 2f_1 L
\]  

(3)

where \( f_1 \) is the fundamental frequency and \( L \) is the beam length. By using the numerical value of 5.63 Hz, which corresponds to the first bending mode and essentially excites the middle span of 30 m length, the critical velocity yields 337.8 m/s = 1216 km/h. Therefore the critical velocity of a single load is not of concern. Note that in this case it makes more sense to use the first frequency from the explicit model.

Resonance resulting from the successive passage of equidistant loads or groups of loads was analysed by several authors. The analysis given in monograph [1] is valid for simply supported beams. The resonance velocity \( v_{cr}^{(n)} \) is derived as:

\[
v_{cr}^{(n)} = \frac{f_n d}{J}
\]  

(4)

where \( d \) is the distance between the loads, \( f_n \) is \( n \)th natural frequency in Hz and \( j \) is an integer (see Fig. 8). In such a case the deflection shape is first mode dominant, the contributions of other modes decrease with \( 1/n^2 \) and therefore only \( n = 1 \) can be considered. For the same reason also the second resonant velocity \( j = 2 \) is not very important and does not produce significant response increase, especially in downward oriented displacement.

It is known that simply supported beam on elastic foundation behaves differently, the order of the mode having the highest contribution can be calculated as the closest integer verifying

\[
J_{cr} = \frac{L}{\pi} \sqrt{\frac{k}{EI}}
\]  

(5)

where \( k \) is the stiffness of the foundation and \( EI \) is the bending stiffness of the beam. The drop in other modes contributions is not so significant as in the previous case [26]. In a mixed case of double beam with an elastic layer where the lower beam represents the deck, the upper beam the rail and the elastic core stands for the ballast, conclusions are dependent on the relative stiffnesses.

In our case, due to the high bending stiffness of the viaduct deck, ballast springs and the upper beam (rail) have very small influence on the natural frequencies and relative modes contributions. It was verified numerically on a simple finite element model of the corresponding double beam, that the response is again first mode dominant and, for instance, the third mode frequency is only less than 3% below the third frequency of an equivalent simply supported beam. The deflection shape of the rail resembles the deflection of a beam on an elastic foundation superposed to the global deck deflection, that is dominant. The extreme values are again governed by the first natural frequency as in the case of a simply supported beam described above. For this reason the formula (4) can be used.

The distance between bogies in the Intercidades locomotive CP-5600 and in the carriages is 10.5 m and 18 m, respectively. The length \( d \) from Fig. 8 is 26.4 m. This means that for \( f_1 = 5.63 \text{ Hz} \), velocities of \( 59.1 \text{ m/s} = 213 \text{ km/h} \) and \( 101.3 \text{ m/s} = 365 \text{ km/h} \) and \( 148.6 \text{ m/s} = 535 \text{ km/h} \) should be tested for possible resonance. It is seen that only the first value is close to the range of operating velocities.

The maximum downward displacement of the middle point of the middle span on the external rail subjected to the load was extracted in parametric analysis where the velocity variation step was 1 km/h. The numerically obtained velocity that induces the highest value is 205 km/h (see Fig. 9a), which is quite close to the analytically determined velocity of 213 km/h. It is seen that the variation of the maximum displacement within a much larger range of velocities than the one examined is only around 4% and therefore negligible. Larger variations would be seen in upward displacements, but this was not analysed in this paper. From the factors considered in this paper the ones that influence the natural frequencies and consequently the resonance peaks in velocities are

![Fig. 8. The model of simply supported beam under a moving train, adapted from [1].](image)
the ballast stiffness and the dynamically activated ballast mass. Considering these variations, the first bending frequency suffers changes only within 0.5% and thus the same change is transferred to the resonance velocities. This change, however, still places the low resonance peak outside the examined interval.

In Fig. 9b the deflection curves for subsequent velocities from 197 km/h to 206 km/h are plotted. It is seen that there is no increase of the response as subsequent loads are passing. Also, the residual response, i.e. the response of the middle point when the load is over the bridge, does not present excessive values. There is a sudden change in displacement shape of the curve related to 200 km/h, but local extreme values are not significantly different and thus it can be considered that the smooth changing in the velocity induces smooth changing in the response, confirming that the two-level factorial analysis with one of the factors being the train velocity can produce valid results. The effect of resonance is not pronounced due to the vertical flexibility of the supports (pillars), which generally smoothes the resonance response, and, in addition, by influence of the other spans that act as rotational springs at the simple supports of the middle span.

4.2. Statistical analysis

The statistics toolbox of Matlab [27] was used to produce deviation plots of single effects and interactions from a reference normal distribution, response functions and residuals diagnostic checks.

<table>
<thead>
<tr>
<th>Factors (variation)</th>
<th>Key results:</th>
</tr>
</thead>
<tbody>
<tr>
<td>A. Ballast stiffness (40%)</td>
<td>Rail level (a)</td>
</tr>
<tr>
<td>B. Ballast mass (6%)</td>
<td>Sleeper level (b)</td>
</tr>
<tr>
<td>C. Ballast behaviour (L-NL)</td>
<td>Deck level (c)</td>
</tr>
<tr>
<td>D. Loads speed (2.7%)</td>
<td>Free rail level (e)</td>
</tr>
<tr>
<td>E. Ballast damping (30%)</td>
<td>Soil level (d)</td>
</tr>
<tr>
<td>F. Rail pad damping (15%)</td>
<td></td>
</tr>
</tbody>
</table>

The selected factors, their variations and key results are presented in Table 2. The variation of selected factors indicated in Table 2 means that the change is applied to the mean representative value of the model to get the low and high levels. Regarding the ballast mass it is necessary to highlight that the objective is to analyse uncertainty of the cone of dynamically activated ballast, thus the variation is applied to these values, and the total ballast mass is maintained constant. Non-activated ballast mass is associated directly to the deck. Dynamically activated ballast mass variation thus induces very low alterations in natural frequencies, since the total mass of the structure is maintained and only some terms are in different positions of the global mass matrix. This factor should be more correctly named as the dynamically activated ballast mass, but for the sake of simplicity it is kept in the following as “ballast mass”.

The key results are extracted from the middle point of the middle span of the viaduct at several levels that are placed on a vertical line that passes the external rail of the track that is subjected to the load passage. They are designated as levels (a)–(d) in Fig. 10 and Table 2. In addition, one more point is considered at the rail level that is placed close to the middle of the span, but lies between two sleepers and it is designated as the free rail level (e) (see Fig. 10 and Table 2).

Two values of the reference train velocity were considered: \(v_0 = 185\) km/h and \(v_0 = 195\) km/h. As the speed varies by 2.7% around the reference velocity, i.e. approximately 5 km/h to each side, the interval from 180 km/h to 200 km/h is covered. A two-level full factorial analysis was accomplished. Such an analysis of the results assumes that by switching only one factor from its low to its high value and fixing the others, the response is symmetrically positioned around the global mean. It is also assumed that

**Fig. 10.** Points of results extraction (not scaled).
by changing the value of one quantitative factor the response evolution is smooth and without internal extremes. In total $2^4 = 64$ runs were performed, leading to a total computing time of 184.5 h for each reference velocity. The total computing time could have been halved if a fractional factorial analysis was considered. The efficiency of such method has already been proven in previous work by the authors [13]. The drawback is that then there are not enough results to represent correctly the higher interactions that can be used for calculation of the standard error $\sigma$, necessary for the deviation plots.

The resulting data are output of FE analysis and therefore there is no error associated to experimentation, because the FE results on a model with unchanged parameters are unique.

Only the results exhibiting few dominant single and/or interaction effects are presented, because they are suitable for drawing some conclusions. Consequently, the corresponding response functions are simple and in some cases can be easily visualised. The other results exhibit an excessive amount of significant effects and interactions and therefore are not suitable for drawing valid conclusions and further analyses are required. The selected results are peak acceleration at the free-rail and rail level, peak velocity at the free-rail, peak acceleration at the sleeper, peak velocity at deck and peak displacement at the soil. In addition to the justification above it can be pointed out that velocities at the deck and free rail level were chosen because the former case was the only case where interaction effect exceeded single effects and the latter case was the only case where ballast behaviour was among the significant effects.

Significant single and combined effects are preferentially visualised with the help of deviation plots (see [18]). They are obtained by plotting the effects calculated on a horizontal axis and setting a reference r-distribution with a number of degrees of freedom (dof) equal to the higher order interactions of the design. Having 63 effects, then 22 of them, the ones that correspond to interactions of 4, 5 and 6 factors, define the number of dof of the distribution and can be used for the standard error $\sigma$ estimation. The effects that fall outside the reference distribution can be considered as significant, but a better definition of significant effects will be presented later, when the response function will be established. This error is not a measurement error variance but rather an error associated with the interaction of the present factors and with the nature of the result being calculated. It is confirmed that the standard error is very similar for the same kind of result, when the comparison is made between the lower and higher reference velocity. Regarding the location of the result extraction, the farther the location, the smaller the standard error and thus more significant effects appear. Regarding the type of result, generally, the results presenting less smoothness have a tendency to exhibit a larger variation error, therefore accelerations have higher error than displacements.

4.2.1. Deviation plots

Deviation plots are shown in Figs. 11–14.

It can be concluded from Fig. 11 that around the lower reference velocity an increase in velocity within the interval specified decreases the free rail acceleration (by approximately 30 m/s$^2$); on the other hand around the higher reference velocity an increase in velocity increases significantly (by approximately 75 m/s$^2$) the free-rail acceleration. At the reference speed of 195 km/h the change in results with increasing velocities can be concluded higher than at the reference speed 185 km/h.

For the rail acceleration there is only one significant effect visible at higher reference velocity (see Fig. 12). An increase in value of the rail pad damping within the interval specified decreases the acceleration by almost 10 m/s$^2$.

4.2.2. Half normal plots and interaction tables

When the standard error is very low, the associated normal distribution is very narrow, and the visualisation could be compromised. In these cases the half normal plots were used instead, for the sake of better visualisation. However, the disadvantage of these plots is that the significant effects are presented in an absolute value, therefore direct conclusions if a selected significant effect induces an increase or decrease of the result analysed cannot be taken.

In this section the peak velocity at the sleeper level and the peak displacement at the soil level are presented (Figs. 15 and 16).

Regarding the peak velocity at the deck level, it is seen that the dominant effects are the ballast mass, (factor B), the load speed (factor D) and their interaction. Around the lower reference velocity (Fig. 15a) the combined effect exceeds the single effects. This

In both previous cases the effects that fall outside the distribution are singular effects (with no additional interactions). Those factors (D-load speed and F-rail pad damping) have unequivocally a direct influence on the peak accelerations at the rail and free-rail level. When considering the free-rail peak velocity and sleeper peak acceleration, see Figs. 13 and 14, interactions are significant and therefore the singular effects cannot be evaluated separately. Better insight into real dependencies can be given by a two-way table of interaction presented in the next section. This is important for the lower reference velocity, where only single effects A and D and their interaction AD are significant.

4.2.2.1. Deviation plots of the peak acceleration at the free-rail level.

![Deviation plots of the peak acceleration at the free-rail level.](image_url)
graph clearly demonstrates that the interaction effects can be more important than single effects, and therefore key parameters cannot be analysed individually. While this is true for the lower reference velocity for the higher reference velocity the load velocity overpasses this interaction. Fourteen combinations are significant in both cases (only the first six are designated in the graph for the sake of clarity).

Both results exhibit a significant interaction. In such cases the two-way interaction tables can provide better insight to these results, see Fig. 17.

It is seen that none of the effects has unequivocal influence in the lower reference velocity, but for the higher reference velocity, Fig. 17b, the load speed (factor D) always increases the deck peak velocity.

It can be concluded, that in both results there is an effect of the ballast mass (B), the loads speed (D) and their interaction. It is also seen that the graphs for both reference velocities are very similar, i.e. they are not affected by the reference velocity.

In summary, results revealed that the factors A (the ballast stiffness) and D (the loads speed), and the interaction BD (the interaction of ballast mass and loads speed) are the most important single and combined effects, supporting previous conclusions from [13] and justifying that further research should be conducted in this direction. The objective (ii) from the Introduction is supported by the peak velocity at the deck level at the lower reference velocity (Fig. 15a); in this case the interaction BD, i.e. the ballast mass with the loads speed is the most relevant effect. All factors selected for the analysis in this paper can be found at some relevant positions in the figures presented, justifying that none one them could be omitted in the factorial screening.

4.2.3. Polynomial response function

For the determination of the response function it is necessary to separate the significant and insignificant effects in a more accurate way.

Significant effects and interactions are defined as the ones that overpass in absolute value the “simultaneous margin of error (SME),” defined as the horizontal coordinate (measured from the zero mean) of the $t$-student distribution that encompasses the probability of $\frac{\alpha}{2}(1 + \frac{\alpha}{2})$, where $n$ is the number of effects, i.e. $2\phi - 1$ confidence interval. In our case of 63 effects and 22 degrees of freedom $\phi = 99.96\%$ and SME = $t_{22, 99.96\%} = 3.8769$.

The general equation of the response function is

$$y = \hat{y} + \sum_{i=1}^{k} \eta_i x_i + \sum_{i,j=1}^{k} \eta_{ij} x_i x_j + \cdots$$  \hspace{1cm} (6)

where $\eta$ are the effects, $k$ is the number of factors and $x$ represent the scaled factors with the value variation from low to high level $-1 \leq x \leq 1$. Only the significant effects should be used in the equation above. The response function can be used for calculation of the expected response. The most easily interpretable response functions are the ones where only two effects and their interaction are significant, because then they can be graphically visualised.
Fig. 14. Deviation plots of the peak acceleration at the sleeper level.

From Eq. (6) it is seen, that when there are no significant interactions, then the response is linear, i.e. the response at the mean value of a factor should approximately equal the average of the responses at the low and high level of this particular factor. When interactions are present, then quadratic, cubic and even higher order terms appear. Nevertheless, the response function can be considered valid, if the assumption for the full factorial analysis stated in Section 4.2 is verified.

The response functions of the results are shown next; \( a \), \( v \) and \( u \) stand for the acceleration, velocity and the displacement, respectively. \( (a) \)-(e) represent the points of the results extraction (see Fig. 10) and subscript 185 or 195 stand for the reference velocity. The functions are presented in the same order as in the previous subsections.

The peak acceleration of the free-rail is given by:

\[
d_{\text{185}}^{(s)} = 80.83 - 15.28x_0 \\
d_{\text{195}}^{(s)} = 127.60 + 37.88x_0
\]

which are linear functions of the variable \( x_0 \), representing the load velocity factor. Similarly the rail peak acceleration is given by

\[
d_{\text{195}}^{(s)} = 72.42 - 4.58x_c
\]

that is valid for the higher reference velocity. For the lower reference velocity the function cannot be presented because there are no significant effects.

The free-rail peak velocity, involving all five significant effects is given by the functions

\[
a_{\text{185}}^{(v)} = 39.00 - 5.00x_4 + 0.61x_5 - 0.35x_0 - 0.24x_3x_5 + 0.16x_c \tag{9}
\]

\[
a_{\text{195}}^{(v)} = 39.00 - 5.10x_4 + 2.70x_5 + 0.69x_5 - 0.39x_0 - 0.37x_c \tag{10}
\]

Further, the sleeper peak acceleration has three and five significant effects and interactions for the reference velocity of 185 km/h and 195 km/h, respectively, as can be verified in Fig. 14. The respective response functions are given by:

\[
a_{\text{185}}^{(a)} = 4.27 - 0.79x_4 - 0.34x_5 + 0.19x_0 \tag{11}
\]

\[
a_{\text{195}}^{(a)} = 5.80 - 1.50x_0 - 0.97x_3 - 0.59x_3x_0 - 0.58x_5 + 0.18x_c \tag{12}
\]

For the first reference velocity this function can be fully represented graphically since only two effects and their combination appear as significant, see Fig. 18.

For the deck velocity response function only the first six and seven effects (from the total of 14) are presented for the lower and higher reference velocity. The remaining significant effects have relative contribution less than 0.1% and are therefore omitted.

\[
a_{\text{185}}^{(v)} = 7.40 - 0.42x_3x_0 + 0.28x_5 + 0.14x_4 + 0.04x_5x_0 + 0.04x_4 - 0.03x_c \tag{13}
\]

\[
a_{\text{195}}^{(v)} = 7.90 + 0.25x_0 + 0.17x_5x_0 - 0.14x_4 - 0.04x_3x_0 \\
+ 0.04x_3 + 0.02x_5x_0 - 0.01x_c \tag{14}
\]

Fig. 15. Half normal plot of the peak velocity at the deck level.
For the same reason only five and six effects (from the total of 14) are shown in the response functions of the soil displacement for higher and lower reference speed, respectively:

\[
\begin{align*}
L_{v_0 = 185}^{(d)} &= (3.00 + 0.190x_d + 0.180x_d^2 - 0.120x_d x_0 + 0.006x_d x_0^2 - 0.006x_d x_0) \times 10^{-3} \\
L_{v_0 = 195}^{(d)} &= (3.10 - 0.140x_d - 0.079x_d x_0 + 0.010x_d x_0 - 0.008x_d x_0 - 0.008x_d x_0^2 - 0.008x_d x_0) \times 10^{-3}
\end{align*}
\]

Graphical representation of Eqs. (13)–(16) is not possible. However, if the influence of ballast stiffness (A) and its interactions are removed, then the functions with the remaining terms can be visualised and are shown in Figs. 19 and 20. This graphical approach is naturally more accurate when only significant effects are considered. Then Fig. 18 is more accurate than Figs. 19 and 20 because there are no significant effects neglected. On the other hand, for instance, velocity at the deck level for the lower reference velocity has 14 significant effects and interactions. This is not very clear from Fig. 15a, but they are: BD, D, B, AD, A, AB, BD, BC, CD, C, BE, ABE, ABC and AC. In Fig. 19a only the first three significant effects are included. Nevertheless, looking at Eq. (14), one can see that the effects represented are much higher than the ones neglected and therefore Figs. 19 and 20 also stand for a useful representation of the expected results.

### 4.2.4. Residuals plots

The response function is estimated from the significant single effects and interactions. Then the difference between the estimated and calculated values (or residuals) should be validated. Residual plots are shown in Figs. 21–26. All points representing the residuals should obey normal distribution and thus closely fit the dashed (error) line in Figs. 21–26 and not exhibit high concentrations in specific locations away from the mean. This check is an important step in the validation of the response function. The residuals are calculated using all significant effects, even if some of them are not included in the equations for the response function for the sake of simplicity, or in the response surface plots, where including more effects is impossible.

In some cases it is seen that there are some values that the response function cannot recover perfectly well (Figs. 22 and 24b), but, with consideration of the next significant effect, residuals would fit closely to the reference line.

The residual check is valuable provided that the number of significant effects is small compared with the total number of combinations. In our case the highest number of significant effects is 14 (results of the peak velocity at the deck level and the peak displacement at the soil level) and the total number of combinations is 64, giving an acceptable ratio of 22%. In summary, it was demonstrated that the residuals are well-behaved and therefore the conclusions taken in this paper are meaningful.
For the sake of comparison, residuals related to the graphical representation in Figs. 19 and 20, i.e. calculated as if only three or two significant effects were included in the response function, are plotted over the original residuals in Figs. 25 and 26. It is seen that with reduced number of factors the slope is much lower, i.e. the standard deviation of residuals, is much higher. But the residuals are still quite close to the error line with no noticeable concentrations away from the mean region, justifying the usage of simplified response functions as well.

The conclusions taken are valid only on the intervals considered. In the present case, the intervals represent the uncertainties.
and therefore are fixed. The load velocity is the factor that is more flexible and thus it was useful to see how the conclusions are altered for higher and lower velocities, which was the topic discussed in detail in previous sections.

4.2.5. Probability of exceedance of a certain result

The statistical analysis shown in previous sections makes no assumption on the distribution of a certain input value (factor) within the interval specified. Randomly selected input data within these intervals would exhibit uniform probability over the interval. It is assumed that the variation of the factors represents the input data uncertainties, and therefore the real value obeys the normal distribution, encompassing the interval considered. Then the response functions can be used for calculation of a probability of exceedance of a certain value. The method of calculation of this probability can be explained in a simple case. Consider that only two factors, $x_1$ and $x_2$, are involved and the value of interest is $y_0$. Moreover assume that by solving

$$y'(x_1, x_2) \geq y_0$$  \hspace{1cm} (17)

an explicit function can be obtained and the condition above is verified for

$$x_2 \geq f(x_1)$$  \hspace{1cm} (18)

Let also the function $f(x_1)$ intersect the axis $x_1$ within the interval $[-1, 1]$ in at most two values, $x_{1d} < x_{1u}$. Then the probability that the value $y_0$ will be exceeded can be calculated by

$$p = \int_{\min(-1, x_{1d})}^{\max(-1, x_{1u})} F(x_1) \left( \int_{\max(-1, f(x_1))}^{1} F(x_2) \, dx_2 \right) \, dx_1$$  \hspace{1cm} (19)

**Fig. 23.** Residuals plots of the peak velocity at the free rail level.

**Fig. 24.** Residuals plots of the peak acceleration at the sleeper level.

**Fig. 25.** Residuals plots of the peak velocity at the deck level.
5. Conclusions

A complete statistical analysis, based on a two-level factorial design of experiments was presented and several analysis tools were applied to a real case study. The statistical theory proved to be relevant, meaningful and easy to implement.

The main conclusions are listed as: (i) Although the ballast constitutive law appeared as a significant effect only in one result, this is sufficient to conclude that this factor should not be overlooked. (ii) Interaction effects can be more important than single effects, and therefore key parameters cannot be analysed individually. This is supported by the peak velocity at the deck level at the lower reference velocity (Fig. 15a); in this case the interaction BD, i.e. the ballast mass with the load speed is the most relevant effect. (iii) Response functions can be easily constructed and used for results representation and estimation, as well as for determination of the probability that a certain result of interest will exceed a specified value. In the latter case is must be assumed that the factors variation corresponds to a range of uncertainties and obeys the normal distribution within the interval specified.

In this paper the importance was given to the superstructure modelling parameters. It was shown that several significant effects and interactions exists, and therefore, as a conclusion, it must be stressed that the railway viaduct superstructure has to be modelled with sufficient accuracy. All factors selected can be found at some relevant positions in the figures of the previous sections, justifying that none one them could be omitted in the factorial screening. Thus none of the superstructure construction details should be neglected or highly simplified. Attention must be paid to the estimate of dynamically activated ballast mass and correct, nonlinear, ballast behaviour.

In summary, it has been shown how useful the statistical analysis can be, and how it can be implemented on existing structures. It is known that the method is not able to explore fully a wide region in the factor space, but it can indicate trends and directions for further exploration. For example, the implementation of this analysis with a response surface algorithm, capable of analysing a given model and output the dynamic response surface would add accuracy on the bridge design analysis and to prospective in situ measurements.

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Appendix A. Geological data

The following Table A.3 summarises all the relevant geological information of the viaduct surrounding soil. μ, G, ν, γ and E stand for the specific weight, distortion modulus, Poisson’s coefficient, distortion and Young’s modulus, respectively. Dependency on distortion was neglected and an average value was used instead.

Appendix B. Geometrical data

In this section geometrical data of the railway and viaduct deck are presented (see Figs. B.27 and B.28).

Appendix C. Material data

The relevant material data are presented in the following Tables C.4.C.5.C.6. They refer to the rail properties (Table C.4), concrete parts properties (Table C.5) and spring and damper parameters of the superstructure arrangement (Table C.6).

C3037 and C4555 designate the concrete class and PSC stands for the prestressed concrete.

Spring and damper parameters of the superstructure arrangement referred in Fig. 4 are summarised in Table C.6 bellow. The
ballast mass was calculated using the given density of 1.8 ton/m³. The concentrated mass in Table C.6 corresponds to the cone represented in Fig. 10, i.e. to the part of ballast that is dynamically activated by the moving load under each sleeper, estimated according to [28]. The remaining mass of the ballast is distributed uniformly as an additional mass of the viaduct deck.

Springs and dampers that represent the soil removed from the model were estimated as described in [13]. The variation in depth of the spring constants followed the results of the consolidation analysis, represented in Fig. C.29. Their values range from 2014.33 to 6453.84 kN/m. These values were also used on the bottom face; in place of part of the piles a stronger spring was used.

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